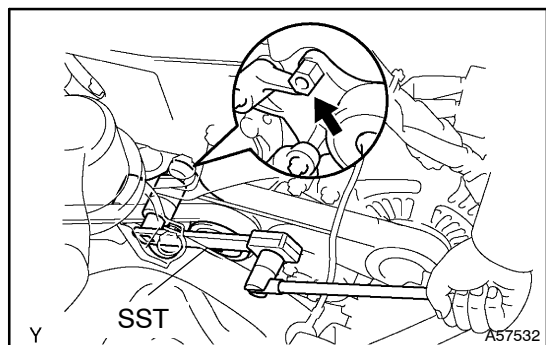


DRIVE BELT (1AZ-FE)

REPLACEMENT

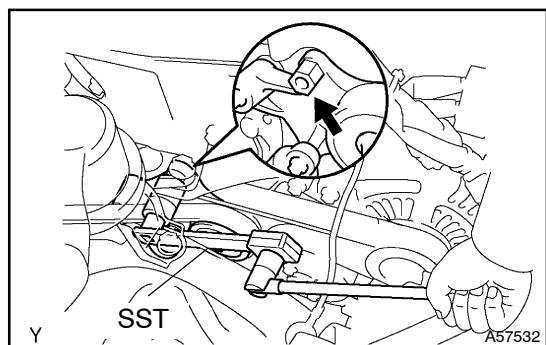
140D2-01

1. REMOVE FRONT WHEEL RH
2. REMOVE ENGINE UNDER COVER RH



3. REMOVE FAN AND GENERATOR V BELT

- (a) Turn the drive belt tensioner slowly clockwise, and remove the drive bolt by using SST.
SST 09249-63010



4. INSTALL FAN AND GENERATOR V BELT

- (a) Turn the drive belt tensioner slowly clockwise, and install the drive bolt by using SST.
SST 09249-63010

5. INSTALL FRONT WHEEL RH
Torque: 103 N·m (1,050 kgf·cm, 76 ft·lbf)